



# **K-Phone ET401**

## **Emergency Speakerphone**

### **Instruction Book**

**Please read carefully before  
installation and operation**

**Sentry (ET401A)  
Fortress (ET1401A)  
Commander (ET401A-OEM)  
Liberator (ET401A-LP)**



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**For Technical Support call  
1-800-993-9399 or (860) 489-9399**

# Introduction

Thank you for purchasing the K-Tech K-Phone ET401 Emergency Speakerphone. This vandal resistant speakerphone is designed to provide reliable communication in the event of an emergency. Each unit features a tone dialer capable of dialing five twenty-digit numbers, a voice activated location announcer with 10 second message, and remote, on-site, and off-site programming capabilities. All programming features are stored in non-volatile memory.

The K-Phone ET401 activates with a single press of the push-button, which initiates automatic dialing of the programmed emergency telephone number(s) until a called party answers. The voice activated Voice Announcement replays the recorded message, after which two-way communication begins or the message can be replayed. The visual indicator illuminates to indicate the unit is activated; this light can be made to flash by the called party to indicate that help is on the way.

When the call is completed, the phone will shut off automatically, or can be remotely shut off. The K-Phone ET401 can be called back to establish two-way communication from any telephone at any time.

K-Phone ET401 Emergency Speakerphones are available in four different mounting styles. See pages 7 - 10 for more detailed information.

**Sentry** (ET401A) - surface or phone box mount

**Fortress** (ET1401A) - flush mount

**Commander** (ET401A-OEM) - operating panel mount

**Liberator** (ET401A-LP) - surface or phone box mount

## Pre-Installation Checklist

- Read this manual completely before installation.
- Check that you have a live telephone line (24 or 48 VDC, CO or PBX) installed and terminated at the elevator machine room.

### Tools Required:

- small flathead screwdriver
- 1/4" nut-driver
- wire cutters
- long-nosed pliers
- drill and pilot bit for #8 sheet metal screw
- Digital Multimeter (DMM)
- 9 volt battery (for programming)

# Wiring

We strongly recommend that the wires used to supply the telephone line to K-Tech emergency speakerphones be 20 AWG shielded, twisted pair.

The shield must be continuous from the speakerphone through the traveling cable to the incoming telephone line termination. Make sure the shield is connected to a **true earth ground at one end only!** This will minimize the interference from AC inductance and RF (radio frequency).

## Telephone Lines

For best operation, each K-Tech K-Phone ET401 Emergency Speakerphone must be installed on an analog touch-tone telephone line. Compatible line types are standard analog two-wire central office lines (POTS) from the local telephone company or most internal PBX systems.

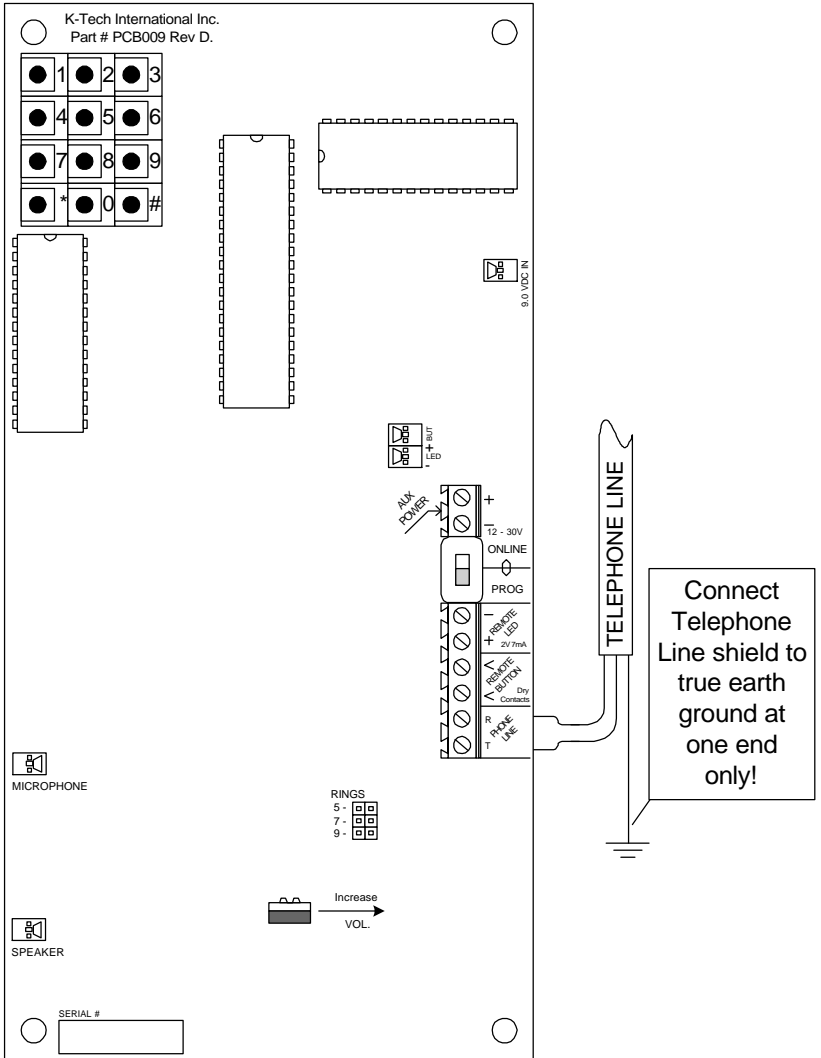
**The K-Phone ET401 Emergency Speakerphone should be installed on a dedicated telephone line. Sharing a telephone line with other devices (e.g. fax machine, alarm system, another telephone, etc.) could affect code compliance and/or cause the K-Phone ET401 Emergency Speakerphone to malfunction.**

The telephone line will be assigned a telephone number which allows the called party to call back to the location of the emergency. Take care to note this number and supply it to the called party.

## Telephone Line Specifications

<b>Line Type</b>	Standard two-wire voice analog
<b>Line Voltage</b>	24 VDC minimum on-hook
<b>Loop Current</b>	30 mA minimum

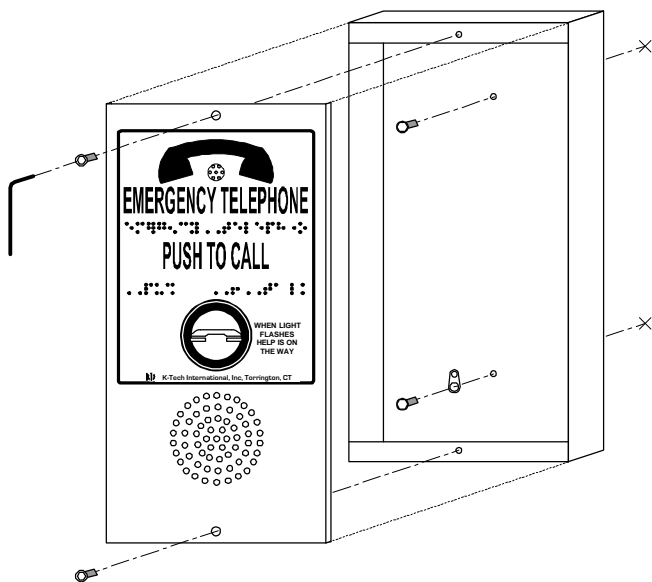
# Wiring Diagram



# Installation

## Sentry (ET401A)

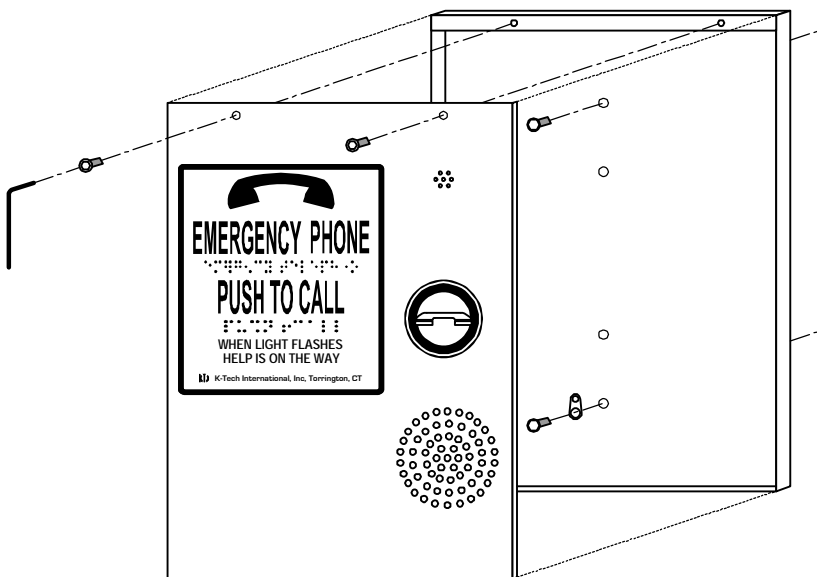
1. Use the 3/32" Allen wrench (included) to unscrew the fasteners and remove the rear enclosure.
2. Using the rear enclosure as a template, mark the mounting screw hole locations.
3. Drill holes for two #8 screws (included).
4. Mount the rear enclosure placing the Ground Lug under one of these mounting screws.



5. Proceed to **Settings** on page 11.
6. Proceed to **Programming** on page 12.
7. Proceed to **Operation and Testing** on page 16.

# Liberator (ET401A-LP)

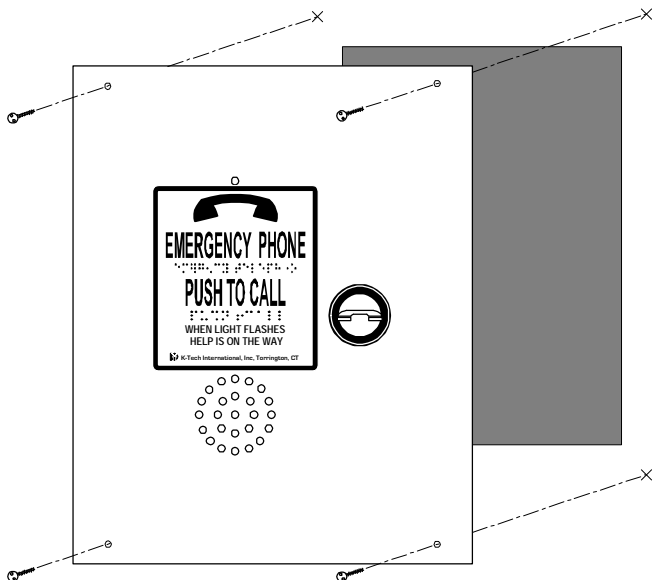
1. Use the 3/32" Allen wrench (included) to unscrew the fasteners and remove the rear enclosure.
2. Using the rear enclosure as a template, mark the mounting screw hole locations.
3. Drill holes for two #8 screws (included).
4. Mount the rear enclosure placing the Ground Lug under one of these mounting screws.



5. Proceed to **Settings** on page 11.
6. Proceed to **Programming** on page 12.
7. Proceed to **Operation and Testing** on page 16.

# Fortress (ET1401A)

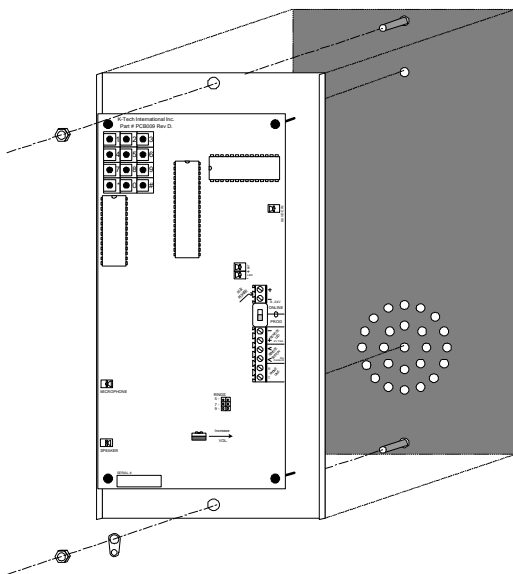
1. Determine the mounting location and cut a 10" x 7" (25 cm x 18 cm) opening to allow for the back enclosure.
2. Using the faceplate as a template, mark the mounting screw hole locations.
3. Drill holes for four #8 security screws (included).



4. Remove the enclosure by removing the two nuts that secure it.
5. Proceed to **Settings** on page 11.
6. Proceed to **Programming** on page 12.
7. Remount the enclosure, placing the Ground Lug under one of the nuts that secure it.
8. Mount the unit over the opening using the #8 security screws (included).
9. Proceed to **Operation and Testing** on page 16.

# Commander (ET401A-OEM)

1. Using the faceplate as a template, align the microphone and speaker with the grill pattern; mark and install the mounting studs.
2. Mount the faceplate tightly against the back of the COP to avoid feedback between the microphone and speaker.

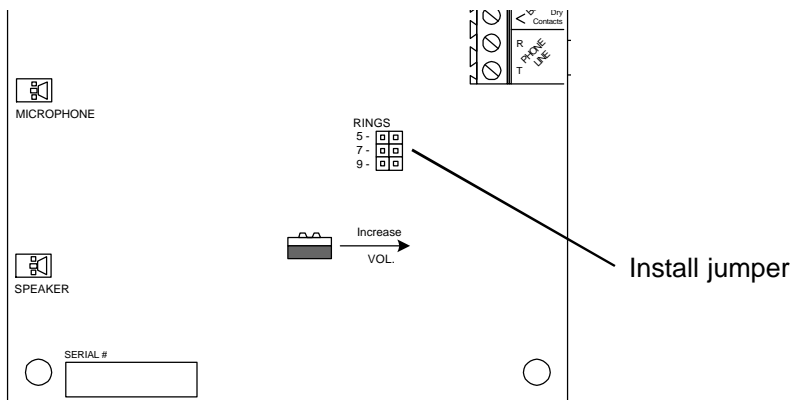


3. Connect the normally open (NO) contacts of the push-button to the terminal labeled *REMOTE BUTTON* (see Wiring Diagram on page 6).
4. Connect the visual indicator to the terminals labeled *REMOTE LED* taking care to follow the correct polarity.
5. Proceed to **Settings** on page 11.
6. Proceed to **Programming** on page 12.

# Settings

## Number of Rings Incoming

The K-Phone ET401 Emergency Speakerphone will automatically answer an incoming call after either 5, 7, or 9 rings. You can easily set this number of rings by installing the jumper in the appropriate location. Factory default is 5 rings.



here

# Programming

Easy, voice prompted programming directs the entry of feature settings and plays back the information entered for confirmation. Programming is done via the built-in keypad, or remotely by any touch-tone telephone.

**NOTE: A 9 VDC battery is required for programming using the built-in keypad.**

**NOTE: Be sure prompt has completed before entering next command.**

**NOTE: If there is no input within 9 seconds of an input request, the unit will prompt, "Enter star, then program feature number".**

## On-Site Programming:

1. Connect 9 VDC battery to header on phone circuit board.
2. Set *ONLINE/PROG* switch to *PROG* and wait for tone.
3. Enter Program Mode (see below).
4. Follow the instructions listed for each individual feature you wish to set or change (see pages 12 - 15).
5. Exit Program Mode (see page 15).
6. Set *ONLINE/PROG* switch to *ONLINE*.
7. Disconnect 9 VDC battery from phone circuit board.

## Remote Programming:

1. Call into the K-Phone ET401 Emergency Speakerphone.
2. Once the call is answered, Enter Program Mode (see below).
3. Follow the instructions listed for each individual feature you wish to set or change (see pages 12 - 15).
4. Exit Program Mode (see page 15).
5. When finished, enter " \* # " (star pound) once to exit program mode, then press " \* # " (star pound) a second time to shut it off.

## Enter Program Mode

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Enter Program Mode	* 7	"Enter Security Code"
Enter four digit Security Code	1 2 3 4 (Factory Default)	"Enter star then Program Feature number"

# Voice Announcement 1

Voice Announcement 1 will automatically play when the emergency call is answered. Once the 10 second message has played, two-way communication is possible.

For best results, record the announcement in a **noise free environment**. Speak clearly into the microphone or telephone handset.

## Sample Message:

*"There is an emergency in elevator 4 at 123 Main Street. Please initiate entrapment procedures. Press star-one to repeat this message."*

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Record Voice Announcement 1	* 1	"Press pound to start recording"
Press " # " (pound); record announcement with speakerphone's built-in microphone	# <i>Record announcement</i>	(after 10 seconds) "Stop", plays back recorded message, then "Enter star then program feature number"

## Eliminating Voice Announcement 1

If you have another means in place to identify the origin of the emergency call, you can eliminate Voice Announcement 1.

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Eliminate Voice Announcement 1	* 1	"Press pound to start recording"
DO NOTHING wait for unit to time out		(after 9 seconds) "Stop", then "Enter star then program feature number"

## Voice Announcement 2

Voice Announcement 2 can be recorded to supply the called party with additional information. To play this announcement, the called party must hit “ \* 2 ” (star two) on their telephone keypad.

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Record Voice Announcement 2	* 2	"Press pound to start recording"
Press " # " (pound); record announcement with speakerphone's built-in microphone	# <i>Record announcement</i>	(after 10 seconds) "Stop", plays back recorded message, then "Enter star then program feature number"

## Telephone Numbers

The K-Phone ET401 will dial up to five emergency telephone numbers if the line is busy or there is no answer. It will continue to cycle until the call is answered (twelve attempts total).

Program the emergency numbers into the appropriate memory locations in the order you want them to be dialed (Memory Location 1 dials first, Memory Location 2 dials second, etc.).

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Program Telephone Number	* 3	"Enter location of phone number"
Enter Memory Location for phone number	1	"Enter phone number, then press pound"
Enter phone number up to 20 digits including pauses (" * " = 1 1/2 second pause)	1-234-567-8900 #	"Please verify...", verbally confirms number entered, beeps as number is stored, then "Enter star then Program Feature number"

**NOTE:** Enter “ \* ” (star) to insert a 1 1/2 second pause.

**NOTE:** Some internal telephone (PBX) systems require an “access digit” to secure an outside (CO) telephone line (e.g. “ 9 ”). A Pause may be needed between the “ 9 ” and the rest of the telephone number. (e.g. 9-PAUSE-1-234-567-8900)

## Timer Minutes

This is the amount of time the K-Phone ET401 Emergency Speakerphone will remain on (unless the called party extends the timer).

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Program Timer Minutes	* 4	"Enter timer minutes"
Enter time desired from 01 to 99 minutes, or "0 0" for infinite timer	0 5	"Zero five", beeps as number is stored, then "Enter star then Program Feature number"

## Number of Rings Outgoing

Sets the number of rings or "busy" signals the K-Phone ET401 Emergency Speakerphone will allow before dialing the next Telephone Number.

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Program Number of Rings Outgoing	* 5	"Enter Number of Rings Outgoing"
Enter number of rings desired from 1 to 9	4	"Four", beeps as number is stored, then "Enter star then Program Feature number"

## Security Code

This sets the Security Code for making changes to the programming.

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Program Security Code	* 9	"Enter Security Code"
Enter new four-digit Security Code	1 2 3 4	"One two three four", beeps as number is stored, then "Enter star then Program Feature number"

## Exit Program Mode

<i>Activity</i>	<i>Enter</i>	<i>Voice Prompt</i>
Exit Program Mode	* #	"Program complete"

**NOTE: Be sure to set ONLINE/PROG switch to ONLINE.**

# Operation and Testing

## 1. Press the activating push-button.

The visual indicator will turn on, dial tone will be heard for a few seconds, then the first programmed emergency telephone number will dial. If busy or there is no answer, the second number will be dialed, etc.

Once answered, the visual indicator will turn off as Voice Announcement 1 plays. The visual indicator will then turn back on and two-way communication will be possible.

***NOTE: Voice Announcement 1 will NOT be heard at the K-Phone ET401 Emergency Speakerphone.***

## 2. Speak with the called party.

Verify two-way communication and that Voice Announcement 1 was heard clearly; adjust the volume control.

## 3. Have the called party press “ # ” (pound).

The visual indicator will start to flash.

***NOTE: When the Timer Minutes runs down to 30 seconds, the unit will prompt “Press pound for two timer minutes.” The operator may keep the K-Phone ET401 Emergency Speakerphone on for an additional two minutes by hitting “ # ” (pound) on their telephone keypad.***

## 4. Have the called party hang up.

The K-Phone ET401 Emergency Speakerphone will automatically shut off via the telephone line disconnect (CPC) signal.

***NOTE: If this signal is not present on the line, the K-Phone ET401 will shut off via the timer, or the called party can hit “ \* # ” (star pound) on their telephone keypad to turn the phone off manually.***

## 5. Have the answering party call back to the K-Phone ET401 Emergency Speakerphone.

It will ring the selected number of rings, then automatically answer the incoming call and allow two-way communication.

## 6. Have the called party press “ \* 1 ” (star one).

Voice Announcement 1 will replay.

## 7. Finish mounting the K-Phone ET401 and retest.

***NOTE: Make sure wiring does not physically interfere with components when finalizing installation.***

# Troubleshooting

**When the activating push-button is pressed, there is no response from the K-Phone ET401 Emergency Speakerphone (i.e. no dial tone is heard, the visual indicator doesn't light).**

1. Check the connections to the microphone, speaker, LED, and button (N.O. contacts)
2. Check that there is a "live" telephone line connected, and that it meets the minimum line requirements (see page 5). If there is no telephone line voltage in the elevator car, check for line voltage in the machine room and verify the connection.

**When the K-Phone ET401 Emergency Speakerphone is activated, dial tone is heard, but no emergency telephone number is dialed.**

1. Verify that the emergency telephone numbers have been programmed (see page 14).

**The K-Phone ET401 Emergency Speakerphone shuts off while dialing or in the middle of conversation, or cycles on and off.**

1. Check that the Timer Minutes is set long enough to allow for the conversation (see page 15). The called party can extend this timer in five minute increments when they hear a "beep" on the line.
2. If the speaker volume is set too high, there may not be enough power on the telephone line to support it. Reduce the volume and retest.

**The K-Phone ET401 Emergency Speakerphone stays on after the called party hangs up.**

1. Check to see if the telephone line supplies a disconnect (CPC) signal. If this signal is not present on the line, it will shut off automatically by the built in timer (see Timer Minutes on page 15).

**The K-Phone ET401 Emergency Speakerphone false activates and calls out when the elevator moves, when doors open/close, when floor buttons are pushed, etc.**

1. The K-Phone ET401 Emergency Speakerphone must be installed on properly shielded and grounded wires (see Wiring on page 5).

**For Technical Support call  
1-800-993-9399 or (860) 489-9399**

# Specifications

<b>Power</b>	Telephone line: 24 VDC minimum on-hook voltage; 30 mA minimum loop current 9 volt battery required for programming with integral keypad
<b>Circuit Protection</b>	Varistor lightning suppressor and full wave polarity guard
<b>Dialing</b>	Five numbers up to 20 digits each (including 1 1/2 second pauses); up to twelve attempts
<b>Programming</b>	Integral keypad entry or remote with any touch-tone telephone
<b>Voice Announcement</b>	Voice activated, 10 second duration
<b>Shut-Off</b>	Programmable 1-99 minute timer - may be extended in 5 minute increments (warns called party with beep 30 seconds before time-out); automatic shut-off with disconnect (CPC) signal (if provided)
<b>Incoming Call Answer</b>	Automatically answers incoming calls REN = [1.0] (68 to 15.8 Hz)
<b>Visual Indicator</b>	On when activated; can be made to flash by called party hitting “#” (pound) on their telephone keypad
<b>FCC Registration</b>	ERCUSA-44577-TE-T
<b>Dimensions</b>	
Sentry (ET401A)	9 1/2" H x 4 3/4" W x 2" D (241 mm x 121 mm x 51 mm)
Liberator (ET401A-LP)	9 1/2" H x 6 5/8" W x 1" D (241 mm x 175 mm x 26 mm)
Fortress (ET1401A)	Faceplate 12 1/2" H x 10" W x 1/8" D (318 mm x 254 mm x 4 mm) Enclosure 9 5/8" H x 6 1/2" D x 2 1/2" D (245 mm x 165 mm x 64 mm)
Commander (ET401A-OEM)	9 1/2" H x 4 3/4" W x 1 3/4" D (241 mm x 121 mm x 45 mm)

**NOTE: The electronics in these products has been tested to Class B of Part 15 of the FCC rules. However, it has not been formally registered as a Class B device.**

**WARNING!: This product is intended for INDOOR USE ONLY. For more information on moisture resistant units, please contact our Customer Service Department at 1-800-993-9399.**

# Code Compliance

K-Tech has taken great care in ensuring that our telephone equipment meets all code requirements. There are however additional requirements that have to be met in order for the installation and operation to pass code. We will attempt to list requirements pertaining to the installation of our telephone equipment. The ultimate responsibility is yours, however. Consult local codes to be sure your installation complies.

1. Telephone equipment must be mounted at the proper height for people who use wheel chairs.
2. Make sure the called party knows how to make the visual indicator function. This signal is for the hearing impaired and means that help is on the way (see our "Answering Phone Instructions" card).
3. Make sure the called party can determine the origin of the call without interaction from the caller. This is accomplished by using the Voice Announcement feature or by using a caller-ID system.
4. When installing K-Phone ET401s inside an elevator phone cabinet you should install a sign with raised and Braille lettering (such as model LB014) on the outside. A door handle allowing the physically impaired to open the door (such as model ET-TBH) should also be installed.

# FCC Notice for Part 68

This device has been granted a registration number by the Federal Communications Commission, under Part 68 rules and regulations for direct connection to the telephone lines. In order to comply with these FCC rules, the following instructions must be carefully read and applicable portions followed completely.

1. This equipment complies with Part 68 of FCC rules. A label located on an outside surface of this equipment contains, among other information, the FCC registration number and ringer equivalency number (REN). If requested, provide this information to your telephone company.
2. The registration jack USOC for the equipment is RJ11C.
3. The REN is useful to determine the quantity of devices that may be connected to the telephone line. Excessive RENs on the telephone line may result in the devices not ringing in response to an incoming call. In most, but not all areas, the sum of the RENs of all devices should not exceed five (5). To be certain of the number of devices that may be connected to a line, as determined by the total RENs, contact the telephone company.
4. If your telephone equipment causes harm to the telephone network, the telephone company will notify you in advance that temporary discontinuance of service may be required. But if advance notice isn't practical, you will be notified as soon as possible. You will be advised of your right to file a complaint with FCC if you believe it is necessary.
5. Your telephone company may make changes in its facilities, equipment, operations, or procedures that could affect the operation of your equipment. If they do, you will be given advance notice so as to give you opportunity to maintain uninterrupted service.
6. If you experience with this equipment, please contact K-Tech International Customer Service at 1-800-993-9399 for repair/warranty information. If your equipment is causing harm to the telephone network, the telephone company may request that you disconnect the equipment until the problem is resolved.
7. This equipment may not be used on public coin service provided by the telephone company. Connection to party lines is subject to state tariffs. (Contact your state public utility commission or corporation commission for information.)

# FCC Notice for Part 15

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

## **Warning**

Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

## **Note**

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense (see also Specifications on page 17).

# IC Notice

**NOTICE:** The Industry Canada label identifies certified equipment. This certification means that the equipment meets telecommunications network protective, operational and safety requirements as prescribed in the appropriate Terminal Equipment Requirements document(s). The Department does not guarantee the equipment will operate to the user's satisfaction.

Before installing this equipment, users should ensure that it is permissible to be connected to the facilities of the local telecommunications company. The equipment must also be installed using an acceptable method of connection. The customer should be aware that compliance with the above conditions may not prevent degradation of service in some situations.

Repairs to certified equipment should be coordinated by a representative designated by the supplier. Any repairs or alterations made by the user to this equipment, or equipment malfunctions, may give the telecommunications company cause to request the user to disconnect the equipment.

Users should ensure for their own protection that the electrical ground connections of the power utility, telephone lines and internal metallic water pipe system, if present, are connected together. This precaution may be particularly important in rural areas.

**Caution:** Users should not attempt to make such connections themselves, but should contact the appropriate electric inspection authority, or electrician, as appropriate.

**NOTICE:** The **Ringer Equivalence Number (REN)** assigned to each terminal device provides an indication of the maximum number of terminals to be connected to a telephone interface. The termination of an interface may consist of any combination of devices subject only to the requirement that the sum of the Ringer Equivalence Numbers of all devices does not exceed 5.

# Service & Warranty Agreement

## To Order:

- Mail your Purchase Order to:  
K-Tech International, Inc.  
P.O. Box 1025  
Torrington, CT 06790
- Fax your Purchase Order to K-Tech International, Inc. at (860) 489-4399.
- Call in your order to 1-800-993-9399 or (860) 489-9399

## Customer Service:

Please call Customer Service at 1-800-993-9399 or (860) 489-9399 for any questions regarding equipment, product literature, request for quote, or for the status of any order placed.

## Technical Support:

Please call Technical Support at 1-800-993-9399 or (860) 489-9399 or for any technical assistance you may require regarding K-Tech equipment.

## Payment:

- NET 30 DAYS with credit approval (request a credit application)
- C.O.D.
- Major Credit Card
- For International orders, call (860) 489-9399 for details

## Shipping Information:

1. All Continental U.S. orders are shipped via UPS-Ground service unless otherwise specified. Alternate shipping methods are billed accordingly.
2. Outside Continental U.S.-request details.
3. Shipping Terms: FOB Origin/Prepaid & Added.

## Warranty Policy:

K-Tech International, Inc. warrants equipment of its own manufacture to be free from defects in material and workmanship for a period of one year from date of shipment from factory or appointed distributor to original user.

This warranty does not apply to any products which have been damaged, neglected, altered, abused, used for a purpose other than the one for which they were manufactured, repaired by the customer or any party without K-Tech's authorization, or used in any manner inconsistent with K-Tech's instructions.

K-Tech's entire obligation under this warranty shall be limited (at K-Tech's option) to repair or replacement of any parts which prove to be defective within the warranty period. Defective products must be returned by customer to K-Tech's factory in its original, unaltered form, transportation prepaid.

Prices may be changed and product may be modified or discontinued at any time without

notice. K-Tech will not be liable for any costs incurred by its customers in removal or replacement of defective products.

K-Tech International, Inc.'s liability under this warranty, or any other warranty, whether expressed or implied in law or fact, shall be limited to the repair or replacement of defective material or workmanship, and in no event shall be liable for consequential or indirect damages. No representative or person is authorized to assume for us any of the liability in connection with the sale of our products.

## Repair Policy:

K-Tech International, Inc. customer repair policy requires that all customer repairs have a preassigned Return Authorization (RA) number. This system assists us in better serving our customers by ensuring accurate identification and prompt turnaround for returned product. If you need to return a product for repair, please contact our Customer Service Department at 1-800-993-9399 or (860) 489-9399 for a Repair Authorization (RA) number. Please have the following information available when requesting authorization:

1. Bill To and Ship To addresses
2. Name and telephone number of contact person for this Repair Authorization (RA)
3. Purchase Order # for this Repair Authorization (RA)
4. Job site name
5. Quantity, model number(s), and serial number(s)
6. Brief description of problem experienced with the unit(s)

## Shipping:

Please reference the Repair Authorization (RA) number on the outside of all cartons and on all paperwork enclosed with the product.

Undocumented returns run the risk of being lost and are untraceable. All material must be shipped on a Freight Prepaid basis. Collect shipments will be refused.

## Credit Policy:

Only "unopened" product which is returned within **30 days** from the original ship date will be accepted for credit. All products returned will be subject to a minimum 15% restocking charge.

## All returns must have prior authorization.

Call 1-800-993-9399 or (860) 489-9399.

Prices may be changed and product may be modified or discontinued at any time without notice.

# Notes

Date Installed: \_\_\_\_\_

Serial Number: \_\_\_\_\_

Installer: \_\_\_\_\_

Location: \_\_\_\_\_

Phone Line Number: \_\_\_\_\_

Phone Number(s) Dialed: 1. \_\_\_\_\_

2. \_\_\_\_\_

Service/Security Company Dialed: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_



## **K-Tech International, Inc.**

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